## **AMENDMENT TO THE CLAIMS:**

## Please amend claims 1-3 as follows:

- 1. (Currently Amended) A golf club comprising a head formed by combining a plurality of metal shells and a shaft attached to the head, each of said metal shells having an inner surface, wherein at least a part of the inner surface of at least one of said metal shells is formed into to a certain thickness by a blasting blast grinding process.
- 2. (Currently Amended) A golf club according to claim 1, wherein at least a partial portion of the inner surface of at least one of said metal shells is formed into to a different thickness than that of the remainder thereof by subjecting at least a part of a certain surface thereof to the blast grinding blasting process.
- 3. (Currently Amended) A method of manufacturing a golf club comprising a head formed by combining a plurality of metal shells and a shaft attached to the head, each of said metal shells having an inner surface, which comprises the step of adjusting a thickness of at least a part of the inner surface of at least one of said metal shells by a blasting blast-grinding process.
- 4. (Original) A golf club according to claim 1, wherein said head is formed by combining a face shell, a crown shell, a sole shell and a peripheral side shell.
- 5. (Original) A golf club according to claim 4, wherein said sole shell is formed integrally with said peripheral side shell.
- 6. (Original) A method for manufacturing a golf club according to claim 3, wherein said head is formed by combining a face shell, a crown shell, a sole shell and a peripheral side shell.
- 7. (Original) A method for manufacturing a golf club according to claim 6, wherein said sole shell is formed integrally with said peripheral side shell